



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3572-5

Job Sheet 171829



Part No: D3572-5

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/22/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP Rev :A New Issue 07-01-16 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/21/18	0.00	0.00	Start Up Waterjet		OK 18/02/11
100	Waterjet	10 pcs		2/21/18	0.00	0.36	Waterjet1		OK 18/02/11
120	QC	10 pcs		2/21/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs		2/22/18	0.00	1.22	Brake NC 1		38 FF
140	QC	10 pcs		2/22/18	0.00	0.00	QC5		38
150	Packaging	10 pcs		2/22/18	0.00	0.00	Packaging3 WAG		FEB 21 2018
160	QC21-SA	10 Ea		2/22/18	0.00	0.00	QC21		DAS 21 FEB 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.3000 sf (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	0	193	0

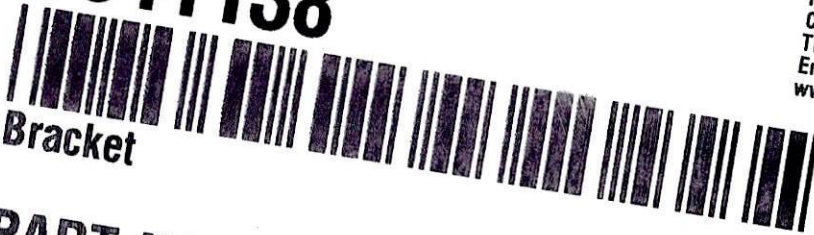
Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	1.000inches ± 0.030	1.030 0.970		
2	Bracket	5.250inches ± 0.030	5.280 5.220		
3	Bracket	0.080inches ± 0.010	0.090 0.070		

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S041138



Bracket

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PART NO: D3572-5
Original Serial #: S041138
Revision:
Operation:
Change No:

Start up Operation 02/11/18
Job No: 171829